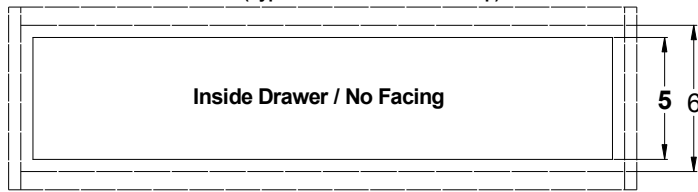


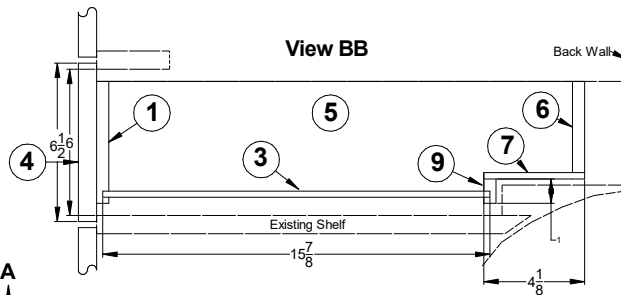
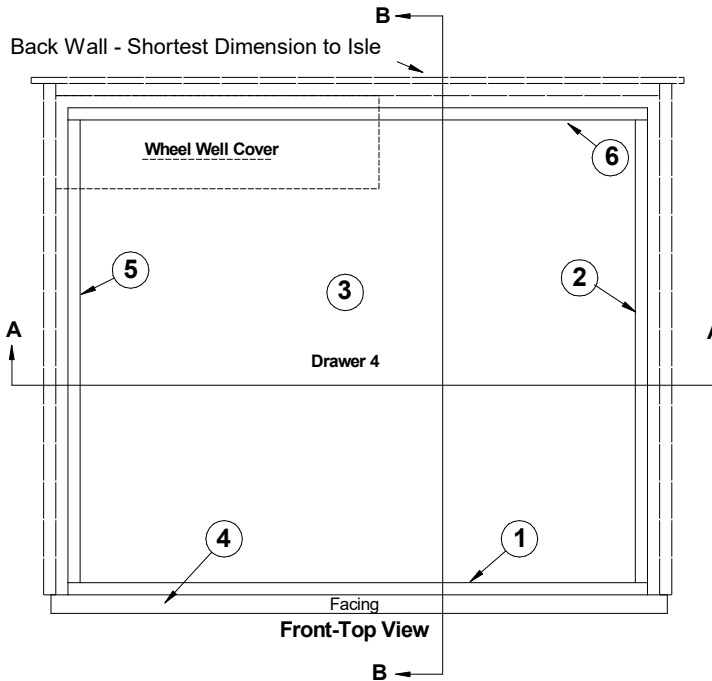
D/S Stove Cab Drawer 4

Cabinet Frame (Typical Drawers 2 & 3 From Top)



Material

- 1- 1/2" x 23 3/4" x 5" Drawer Front **
 - 2- 1/2" x 19" X 5" Drawer R/S
 - 3- 1/4" x 19 1/2" x 23 3/4" Drawer Bottom **
 - 4- 3/4" x 25 1/4" x 6 1/4" Drawer Facing
 - 5- 1/2" x 19" x 5" Drawer L/S (W / Modified Notch) **
 - 6- 1/2" x 23 3/4" x 5" Drawer Back (W / Modified Notch) **
 - 7- 1/4" x 23 3/4" x 1 1/8" **
 - 8-
 - 9- 1/2" x 13" x 1/2" Drawer Wheel Well Facing **
- ** NOTE: Dimensions Must Be Verified Before Cutting



Assembly

- 1- Cut Boards 1, 2, 5 & 6 to Width (5") Only, keeping room to cut lengths later
Board 6 Height will be trimmed later
- 2- Cut 1/4" x 1/4" Deep Groove in Boards 1, 2, 5 & 6 Leaving 1/4" on th bottom of boards
- 3- Temporary Assemble Boards 1, 2, 5 & 6 with 1" Screws keeping in mind Board 6 width and Board 5 wheel well notch will be trimmed later. Verify Drawer Tracks will fit in Gap
- 4- Fit Assmeby into cabinet and note any trimming. Board 5&6 might have to be removed
- 5- Cut Board 5 Notch & Cut Board 3 to fit Drawer width (** verify 23 1/4") and depth (** verify 15 7/8")
- 6- Cut Board 9 Height from Board 6 (Verify 1" is enough) so Groove is on the bottom and theres room for Board 7 on top and will clear all obstacles
- 7- ReCut Height of Board 6 to fit over Board 7 (Probably have to trim 1/8" or less)
- 8- Cut Board 7 to Fit and assemble and test drawer for loose fitting with tracks held in
- 9- Make any necessary adjustments for proper fitting
- 10-Mount Tracks and verify correct operation and resolve any issues
- 11-Disassemble and reassemble using 1 1/2" screws and glue
- 12-

